Quick Install Guide For Model AO 19
Low Energy Automatic Door Operator
Pull Type

Parts Needed
1. Parallel Arm with Pin
2. Track
3. Nylon Sliding Block
4. Power Arm

Tools Required
1. Phillips Screwdriver
2. Level
3. ¼” x 20 Drill and Tap
4. Safety Glasses

Instructions
1. Center and mount hanger plate in door opening, 1” above door leaf.
2. Turn “open” & “back check” speed dials clockwise to “full” on the control panel.
3. Switch operator to “hold open”.
4. Slide arm assembly on the shaft.
5. Swing door leaf to full open.
6. Mark arm pin location for point of travel and depth on door.
7. Switch operator to off, close door and repeat.
8. Center track over pin travel locations. Allow pin depth to travel enough without dragging on the bottom of rack.
10. Remove track and drill holes.
11. Replace track with pin in the slide block.
12. Note: The block is drilled off-center to allow clearance of arm point to face and door leaf.
13. Fasten track to door leaf with 2 button head screws.
14. Reduce “open” and “back check” speed dials.
15. Refer to operation manual for control adjustments.

Screw, washer and arm must clear top of door

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