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For device installation videos, scan code below or go to detex.com
<table>
<thead>
<tr>
<th>Item</th>
<th>Order Part #</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1KIT</td>
<td>100059</td>
<td>Mechanism Assembly (includes 1a-1f &amp; 2kit)</td>
</tr>
<tr>
<td>1a</td>
<td>ECL-1576-15</td>
<td>Cam Bridge Assembly</td>
</tr>
<tr>
<td>1b</td>
<td>ECL-285A</td>
<td>Cam Plate Slighton</td>
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<tr>
<td>1c</td>
<td>ECL-306-1</td>
<td>Bolt Assembly</td>
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<tr>
<td>1d</td>
<td>ECL-284</td>
<td>Detent Spring</td>
</tr>
<tr>
<td>1e</td>
<td>ECL-293A</td>
<td>Detent Lever &amp; Roller Assembly</td>
</tr>
<tr>
<td>1f</td>
<td>100062</td>
<td>Actuator &amp; Release Lever Kit</td>
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<tr>
<td>1g</td>
<td>100060</td>
<td>Relatch Assembly</td>
</tr>
<tr>
<td>2KIT</td>
<td>100069</td>
<td>Siren Switch Assembly (includes 2a-2d)</td>
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<tr>
<td>2a</td>
<td>ECL-204</td>
<td>Switch Assembly</td>
</tr>
<tr>
<td>2b</td>
<td>100331</td>
<td>9V Battery Connector</td>
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<tr>
<td>2c</td>
<td>PP-5966-1</td>
<td>Siren</td>
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<tr>
<td>2d</td>
<td>101798</td>
<td>Holder-Switch Actuator Replacement kit</td>
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<tr>
<td>3</td>
<td>100098</td>
<td>Backplate</td>
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<td>4</td>
<td>PP-5090-1</td>
<td>Retaining Ring</td>
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<tr>
<td>5</td>
<td>ECL-236</td>
<td>Bar Pin</td>
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<tr>
<td>6</td>
<td>ECL-2105</td>
<td>Paddle Bar, Long</td>
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<td>7</td>
<td>ECL-419</td>
<td>Bar Shield</td>
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<td>8</td>
<td>ECL-2109</td>
<td>Paddle Bar Plate, Long</td>
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<td>9</td>
<td>100085</td>
<td>Cover</td>
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<tr>
<td>10KIT</td>
<td>PP-5572</td>
<td>Lockset with 2 Keys (includes 10a) (select key number 11 thru 20)</td>
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<tr>
<td>10a</td>
<td>ECL-405</td>
<td>Key (select key number 11 thru 20)</td>
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</table>

Your particular part or configuration may not be shown:
Contact Detex technical support at 800-729-3839 (option 2)
### Device Keeper / Hardware kit:

<table>
<thead>
<tr>
<th>Component</th>
<th>Part Number (P/N)</th>
<th>Description</th>
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<tr>
<td>Sleeve Nut</td>
<td>ECL-269</td>
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<tr>
<td>10-32 x 3/8&quot; SEMS PPH</td>
<td>106754-106</td>
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<td>10-24 x 5/8&quot; PFH</td>
<td>100112</td>
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<td>#10 x 1&quot; PPH</td>
<td>103277-216</td>
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<td>1/4-20 x 5/8&quot; PPH</td>
<td>100110</td>
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<td>#14 x 1&quot; PPH self-drilling</td>
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<td>Retaining ring</td>
<td>PP-5090-1</td>
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<tr>
<td>#12 Internal tooth lockwasher</td>
<td>PP-5066-12</td>
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<tr>
<td>Bar Spring</td>
<td>100095</td>
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<td>Surface Keeper</td>
<td>ECL-437</td>
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<td>Shim</td>
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<tr>
<td>Strike</td>
<td>100234-1</td>
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<tr>
<td>9V Battery</td>
<td>PP-5567</td>
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**TOOLS REQUIRED:**
- Pencil
- Tape for templates
- Center punch
- Hammer
- Drill motor
- Drill bits
- Screwdrivers
- Linesman’s cutters
- Tape measure
- Combination square
- 10-24 Tap

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### Applications, ECL-600

**STOP!**

CAUTION - IF OUTSIDE LEVER TRIM (ECL-620) IS TO BE INSTALLED, DISCARD INS-600 AND USE INS-620 INSTALLATION INSTRUCTIONS FOR BOTH ASSEMBLIES (ECL-600 AND ECL-620)!
Step 1: DOOR AND FRAME PREPARATION

One template is provided. Fold along dashed line marked "FOLD UP 90°".

Draw a line on the door for centerline of dead bolt. Height of this line from finished floor as shown on the template is 42-5/8” for LHR & 43-3/8” for RHR.

Close the door firmly against the door stop. Position the template on the door.

Mark the following hole centers on the door & frame:
Three (3) #10 holes marked B on the door frame for keeper.
Two (2) 1/4” holes marked A on the door frame for outer holes of strike.
One (1) #10 hole marked B on the frame for middle hole of strike.
Eight (8) 1/4” holes marked A on the door.

NOTE: DO NOT DRILL THE CENTER HOLES IN THE KEEPER OR STRIKE AT THIS TIME.
(SEE STEP 2)

For 1/4-20 machine screw holes, use #7 drill.
For #14 sheet metal screw holes, use #10 drill.
For 10-24 machine screw holes, use #25 drill.
For #10 sheet metal screw holes, use #25 drill.

Step 2: INSTALL STRIKE & KEEPER

Install the strike with 1/4” panhead screws or #14 self drilling screws

Install the keeper with #10 flathead screws.

Step 3: INSIDE KEY CONTROL (IKC) TAILPIECE PREPARATION

NOTE: The cam bridge is designed for both a 5 pin and a 7 pin rim cylinder.

VERIFYING TAILPIECE LENGTH:

1-5/8" (41.3mm)

CUT TAILPIECE AS REQUIRED TO OBTAIN ABOVE DIMENSIONS

Step 4: SECURING THE CYLINDER

Remove cam bridge from the MECHANICAL ASSEMBLY:

Secure cylinder:
Remove key, align timing marks and insert cylinder.
Install 1 screw and lockwasher in the exposed hole.
Insert the key and turn it to expose the second hole.
Install the second screw and lockwasher.
Turn the key in both directions.
There must not be any friction or binding.

Cylinder

Align timing marks

Lockwashers (in hardware kit)

WITH KEY REMOVED, TIMING MARKS SHOULD BE ALIGNED

INS-600/PM Page 5
Step 5: INSTALL BACKPLATE
Install the backplate with two 1/4" screws or #14 self-drilling screws in holes marked 1 & 2 near threaded post.

Step 6: INSTALL MECHANICAL ASSEMBLY
Install the relatching assembly with two 1/4" screws in holes marked 3 & 4.

**IMPORTANT:**
Engage alignment bolt on mechanical assembly with alignment hole on relatching assembly. (see detail)

Install the mechanical assembly with three 1/4" screws in holes marked 5, 6, & 8.

Install adjustable mounting plate with remaining 1/4" screw in hole marked 7.

Step 7: RE-INSTALL CAM BRIDGE

**NOTE:** When re-installing cam bridge assembly, remove key from cylinder and make sure both micro-switches are properly seated on plastic base (ECL-308). Secure cam bridge. Insert key in IKC cylinder and cycle switches by turning key clockwise/counter-clockwise 2 to 3 times.

Step 8: INSTALL PUSHBAR
Remove one of the retaining rings from the bar assembly and pull the bar pin out. Align the bar hole with the holes in the mechanical assembly and insert the bar pin. Push the retaining ring into the groove at the bottom end of the installed pin. Note the position of the plastic guard.

Step 9: INSTALL 9V BATTERY
Snap the 9V battery onto the battery connector and install the battery into the battery clip located behind the siren.
Step 10: LUBRICATE MECHANISM AND ADJUST STRIKE & KEEPER
Lubricate mechanism with lithium lubricant.
Engage the bolt and latch into the keeper and strike.
Adjust the keeper and strike as necessary and tighten screws.
Drill the center holes for the keeper and strike and install screws: one (1) #10 flathead screw for the keeper and one (1) #10 flathead screw for the strike.

Step 11: INSTALL COVER AND SIGN

In the hardware kit, find the pushbar return spring (p/n 100995) and place it on the return spring boss on the mechanical assembly. Slide the cover onto the bar and over the mechanical assembly. It will be necessary to swing the bar out to properly position the cover.

TEST AND TROUBLESHOOTING

RETAINING LATCH DOES NOT ENGAGE: Verify that when the door is closed the latch is engaged & the dead locking latch is depressed by the strike. If latch does not engage strike, adjust the strike on the frame as required. Install shim as necessary.

COVER LOCK KEY DOES NOT TURN:
   a) Confirm key number on cylinder faceplate matches number on the key.
   b) Lubricate with lithium lube.

INSIDE KEY CONTROL (IKC) KEY IS HARD TO TURN:
   a) With the door open, turn the key to extend and retract the bolt.
   b) If the key turns freely, the problem is misalignment of the bolt and keeper.
   c) Close the door and extend the bolt. Check the bolt alignment and adjust the keeper as required.
   d) If the key is hard to turn while the door is open, the problem is because the cylinder tailpiece is too long.
      Remove the cylinder and shorten the tailpiece.

THE IKC KEY CANNOT BE REMOVED WHEN THE BOLT IS EXTENDED OR RETRACTED:
   a) Remove the cam bridge assembly.
   b) Remove the cylinder.
   c) Align the timing marks on the housing.
   d) Remove the key from the cylinder.
   e) Install the cylinder.
   f) Secure.

COVER CANNOT BE INSTALLED WHEN USING A 7-PIN CYLINDER:
Confirm that the escutcheon does not exceed 1/4".

UNIT DOES NOT SOUND:
   a) Check/replace battery.
   b) Check for loose or broken battery leads/siren leads.
   c) Replace siren.
   d) Check switches-broken/binding?
   e) Check plastic actuator-broken?